

Case History: CN 466 Z (46640)

Market segment	3325 – Steel Foundries, N.E.C.
Potential	\$60K/yr
Work piece	Various motorcycle parts (Harley)
Material	8620 steel castings
Machine	Robotic (Fanuc manipulator are)
Grinding	Vc= 6,500sfpm (33m/s)
Parameters	30"Ø (762mm), steel wheel

FE	40
Product	CN 466 Z (46640)
Grit	24
Dimension	2" x 168" (50mm x 4267mm)

Competition	R 980
Result	20% increase in belt performance

