

Case History: CN 466 Z (46640)

Market segment	3325 – Steel Foundries, N.E.C.
Potential	\$60K/yr
Work piece	Mason Trowels (forged)
Material	1086 steel
Machine	Backstand
Grinding	Vc= 4,000sfpm (20m/s), 12hp motor
Parameters	12"Ø (310mm) 90° Sh A rubber

FE	40
Product	CN 466 Z (46640)
Grit	24
Dimension	3" x 132" (75mm x 3353mm)

Competition	3M 977F
Result	15% increase in belt performance

