

Case History: CN 466 Z (46640)

Market segment	3325 – Steel Foundries, N.E.C.
Potential	\$50K/yr
Work piece	4" Ø engine exhaust connectors
Material	Ductile iron (sand castings)
Machine	Fox grinder (Vulcan Engineering)
Grinding Parameters	Vc=7100sfpm (36m/s), rpm = 1416 20"Ø 90 ° shore A rubber wheel

FE	40
Product	CN 466 Z (46640)
Grit	36
Dimension	4" x 132" (100mm x 3353mm)

Competition	3M 964F
Result	25% increase in belt performance

