

Case History: CN 466 Z (46640)

Market segment	3324 – Steel Investment Foundries
Potential	\$75K/yr
Work piece	Various investment castings
Material	316 Stainless steel (WCB)
Machine	Truex Inc. Power Pak
Grinding	Vc= 8,700sfpm (44m/s), rpm = 2765
Parameters	12"Ø (310mm) steel wheel, infeed = .650"



FE	40
Product	CN 466 Z (46640)
Grit	24
Dimension	6" x 132" (150mm x 3353mm)

Competition	3M 963G
Result	92% increase in belt performance

