

Case History

Number: CH 14

Type: RB 484 Z Type Code: 48433

Description: Alumina zirconia Z weight cloth

Region:

SIC: 3399 - Primary Metals

Account Manager:

Machine: 15 HP swing frame grinder using a 10" x 4 1/4" serrated (1:1), 90 Shore A contact wheel @ 1800 rpms

Workpiece(s): Titanium slabs

Application: Bevel edges and spot defect removal on surface, dry

Competitive Product: 3M 977 F

Products Tested: RB 484 Z, 4" x 132", grit 24, EB32

Test Results: RB 484 Z - one belt per one slab side, 3M 977 F - 4 belts per one slab side



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