

Case History

Number: CH 11

Type: SB 348 YR Type Code: 34840

Description: Premium aluminum oxide bonded to a YR stitch bonded cloth

Region:

SIC: 3365 - Aluminum foundries

Account Manager:

Machine: Hammond double spindle backstand using a 16" rubber serrated (1/2 x 1/4), 78/80 Shore A contact wheel @ 1795 rpms, 7500 sfpm

Workpiece(s): Aluminum castings

Application: Gate and flash removal, blending parting lines, wax

Competitive Product: VSM KK 711X

Products Tested: SB 348 YR, 4" x 132", grit 36, EB36 (zero tolerance inserted tape)

Test Results: Edge wear is the key factor. SB 348 YR equalled VSM with excellent grain retention.



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