

Case History

Number: CH 6

Type: RB 486 Z Type Code: 48630

Description: Zirconia alumina Z weight cloth

Region:

SIC: 3324 - Steel investment foundries

Account Manager:

Machine: Power Pak using a 20" steel, plain face, 99 Shore A contact wheel @ 1600 rpms

Workpiece(s): T304 stainless steel investment castings

Application: Gate removal, dry

Competitive Product: Marathon R203

Products Tested: RB 486 Z, 4" x 132", grit 36, EB32

Test Results: RB 486 Z: 202 pieces, Marathon R203: 202 pieces



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