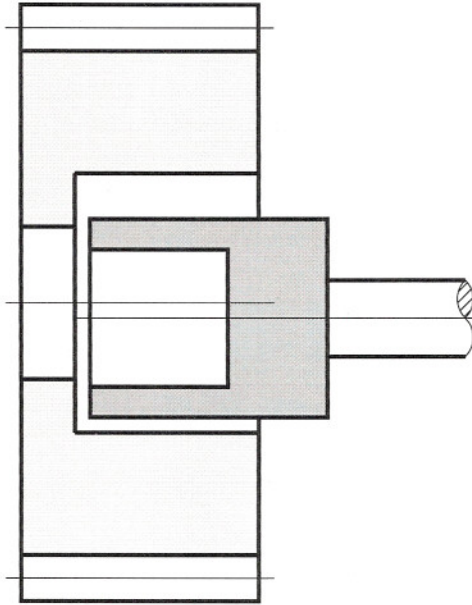


ID Bore and Face Grinding



Part Data

Work Piece: Automotive gear
Operation: Grind bore and face
Material: 8620
Hardness: 58-62 Rc

Wheel Data

Size: 0.865 x 0.750 x 0.250 Type 1 22 x 10, 1 x 6,35 mm
Hermes Spec: 1SK3/7 120 Jot VEZ1 - 50
Competitor Spec: 5TG 120 M VFL

Machine Data

Model Bederus

Process Parameters:

Hermes grinding wheel requires less dressing frequency, thus increasing the number of parts per wheel.

BCH04



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